## WinErs - Process Control Training

Use this special training version of the process control system WinErs for education in control engineering and to obtain experiences handling a process control system.

Explore the behavior of controlled systems, controllers, and control loops.

Obtain the fundamentals of process control engineering with these four complete process simulations.

- control of a continuous-flow water heater
- water level control
- control of a stirring tank cascade
- examination of PT<sub>n</sub> controlled systems with P-, I-, PI- and PID-controllers









### **Didactic structure**

#### Introduction



• uncontrolled system

# Controller behaviour



- I-/O-behaviour of controllers
- controller types: P, I, PI, PID





**Control loop behaviour** 



- leading and disturbing behaviour of control loops
- controller types

### Measurement and data acquisition



ock structure

### WinErs - Practical Training on Measurement Techniques

The measurement techniques training was developed for hands-on learning in the subject automation engineering. To simulate various measurement techniques the example in this program is based on a typical industrial process.



Substance A
Reaction vessel with barrel filling

Substance B
Image: A i

The example of an industrial process gives the possibility to examine the mode of operation of transducers for:

- liquid level
- balance power
- pressure
- flow rate
- temperature



Observe measurement value processing (e.g. sensors, transformation, display). Visualisation is based on international standards. All processes can be changed online at any time and process technology is documented.





### Options:

- choose transducers by task
- calibrate transducer to input signals operating range
- control and parameterise in- and output signals in the control loop